

STATION 1

PARTS LIST								
ITEM NO.	Station 1 QTY.	Station 2 QTY.	Station 3 QTY.	Station 4 QTY.	Station Storage QTY.	PART NO.	DESCRIPTION	MATERIAL
1	3	3	3	3	3	111-PHX-02-3001-1	FVTX Disk Extractable Locating Pin	
2	-	-	-	1	1	111-PHX-02-3200-1	FVTX Half Station 1 Assembly	
3	1	-	-	-	1	111-PHX-02-3300-1	FVTX Half Station 2 Assembly	
4	-	1	-	-	1	111-PHX-02-3400-1	FVTX Half Station 3 Assembly	
5	-	-	1	-	1	111-PHX-02-3500-1	FVTX Half Station 4 Assembly	
6	-	-	-	1	1	111-PHX-02-5221-1	Station 1 Assembly Stand	
7	1	-	-	-	-	111-PHX-02-5221-3	Station 2 Assembly Stand	
8	-	1	-	-	-	111-PHX-02-5221-5	Station 3 Assembly Stand	
9	-	-	1	-	-	111-PHX-02-5221-7	Station 4 Assembly Stand	
10	-	-	-	-	2	111-PHX-02-5235-1	FVTX Station Assembly Stand End Cover Plate	
11	-	-	-	-	2	111-PHX-02-5236-1	FVTX Station Assembly Stand Side Cover Plate	
12	-	-	-	-	2	111-PHX-02-5237-1	FVTX Station Assembly Stand Top Cover Plate	
13	3	3	3	3	3		Soc Hd Cap Screw, #4-40 UNC-2A X 7/16"lg	SST
14	-	-	-	-	52		Soc Hd Cap Screw, #10-24 UNC-2A X 3/8" lg	SST



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
-TOLERANCES-

DECIMALS	ANGULAR
X = +/- .5	.X = +/- 30°
.X = +/- .1	.XX = +/- 15°
.XX = +/- .01	
.XXX = +/- .001	SURFACE FINISH = 250

CAD GENERATED DRAWING.  
DO NOT MANUALLY UPDATE  
DO NOT SCALE DRAWING

**HYTEC, INC**

TITLE  
**PHENIX CENTRAL UPGRADE  
FVTX SYSTEM  
STATION ASSEMBLY  
& STORAGE**

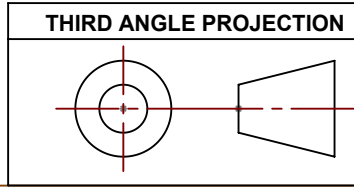
DWG. NO.  
**111-PHX-01-5220**

SCALE  
1:2

SIZE  
**D**

SHEET NO.  
**1 of 3**

REVISION



PART NO.  
**111-PHX-01-5220-1**

	SIGNATURE	DATE
Designer	Roger L. Smith	3/16/2010
Drawn	Roger L. Smith	3/16/2010
Checked	Walt Sontheim	5/27/2010
Engineer	RJ Ponchione	3/16/2010
Approved	Walt Sontheim	5/27/2010

THIS DOCUMENT CONTAINS INFORMATION THAT IS THE PROPRIETARY PROPERTY OF HYTEC, INC.  
REPRODUCTION, DISCLOSURE, OR RELEASE TO OTHERS, MANUALLY OR ELECTRONICALLY,  
IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF HYTEC, INC.

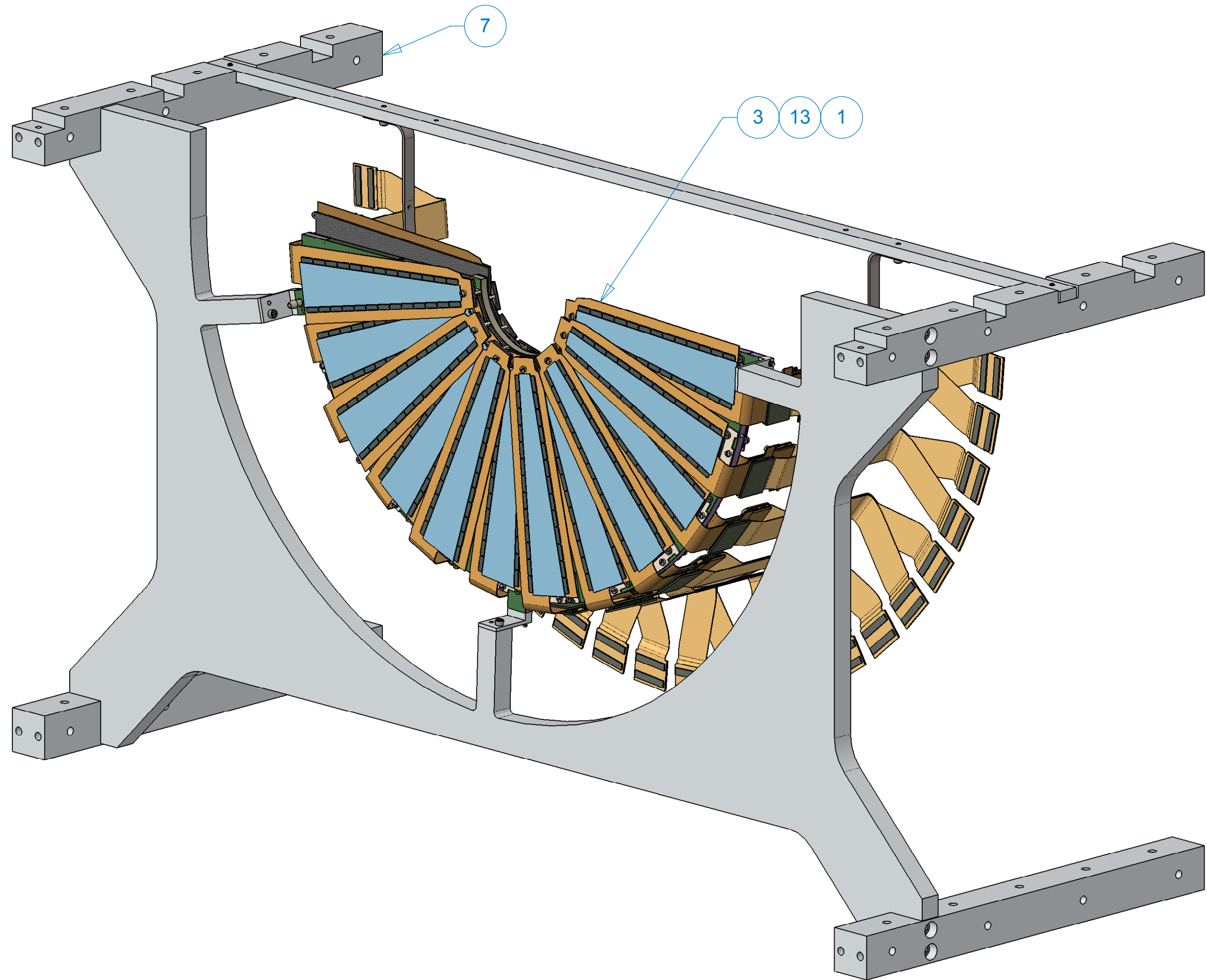
8 7 6 5 4 3 2 1

D

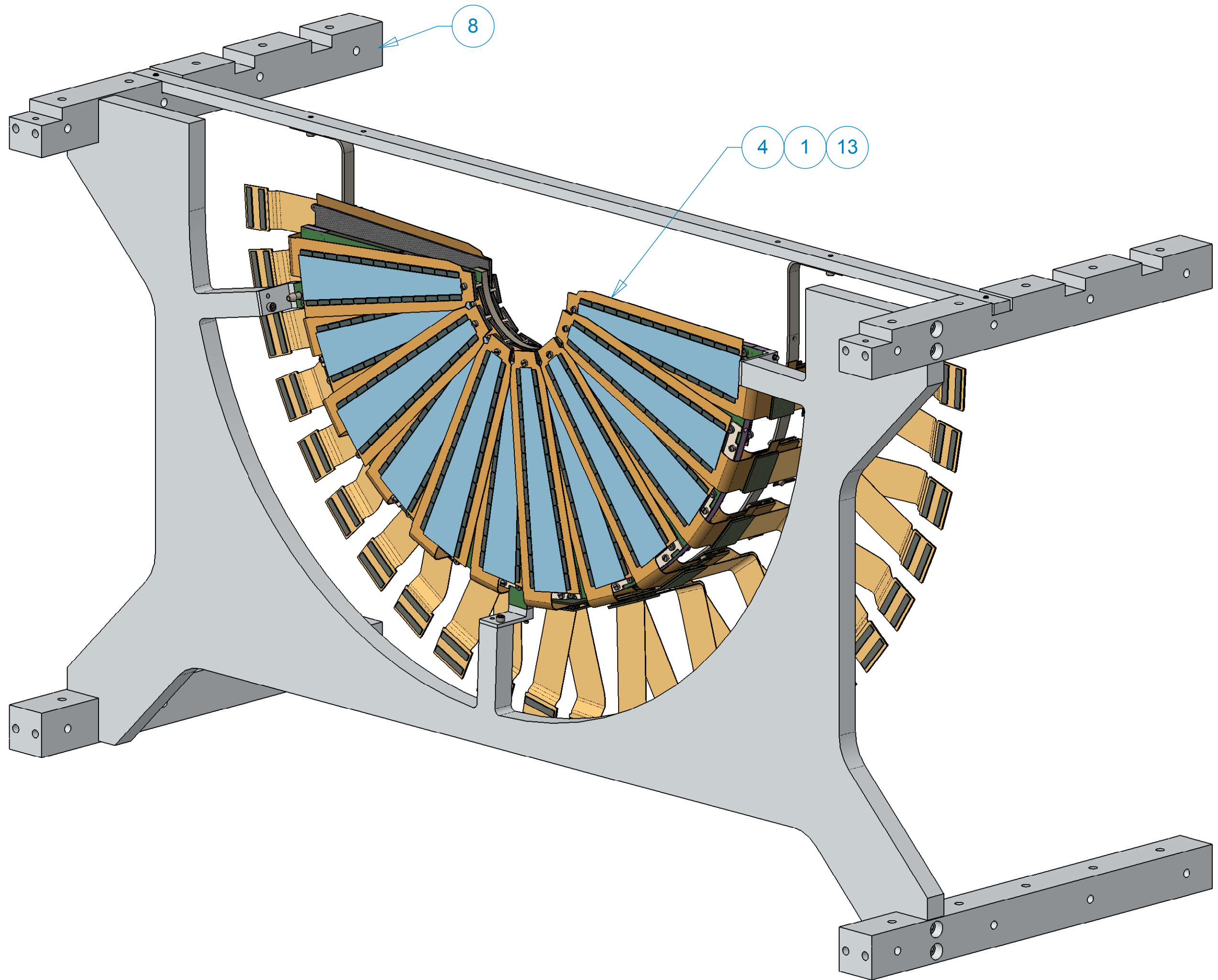
C

B

A



STATION 2



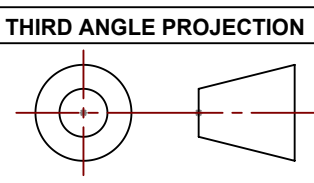
STATION 3

D

C

B

A



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b><i>HYTEC, INC</i></b>	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250			TITLE <b>PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION ASSEMBLY &amp; STORAGE</b>	
FINISH			SIGNATURE	DATE	
		Designer	Roger L. Smith	3/16/2010	
		Drawn	Roger L. Smith	3/16/2010	
		Checked	Walt Sondheim	5/27/2010	
		Engineer	RJ Ponchione	3/16/2010	
		Approved	Walt Sondheim	5/27/2010	
PART NO. <b>111-PHX-01-5220-1</b>		DWG. NO.	111-PHX-01-5220	SIZE D	SHEET NO. 2 of 3
		SCALE	1:2	REVISION	

THIS DOCUMENT CONTAINS INFORMATION THAT IS THE PROPRIETARY PROPERTY OF HYTEC, INC.  
REPRODUCTION, DISCLOSURE, OR RELEASE TO OTHERS, MANUALLY OR ELECTRONICALLY,  
IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF HYTEC, INC.

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

D

C

B

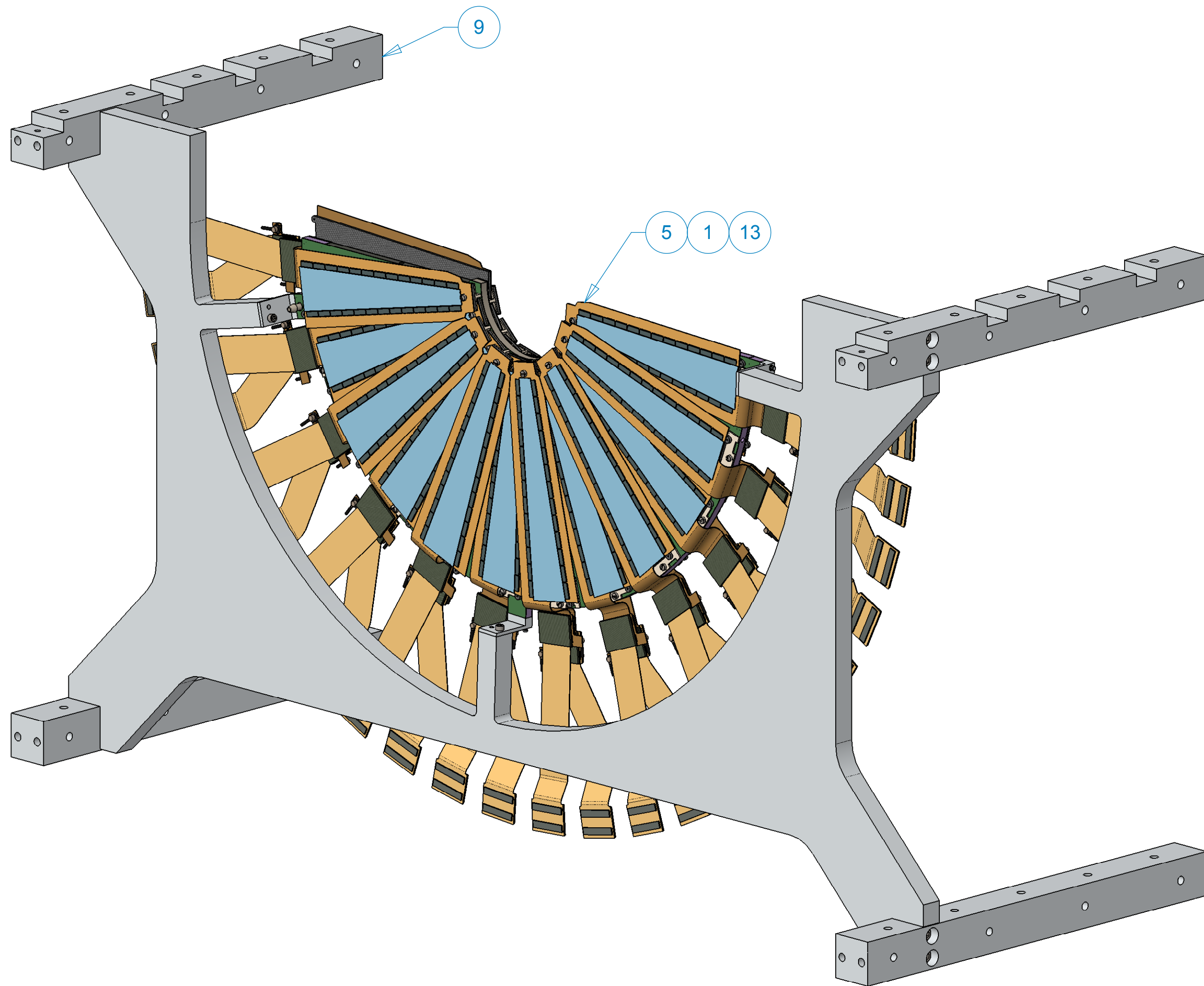
A

D

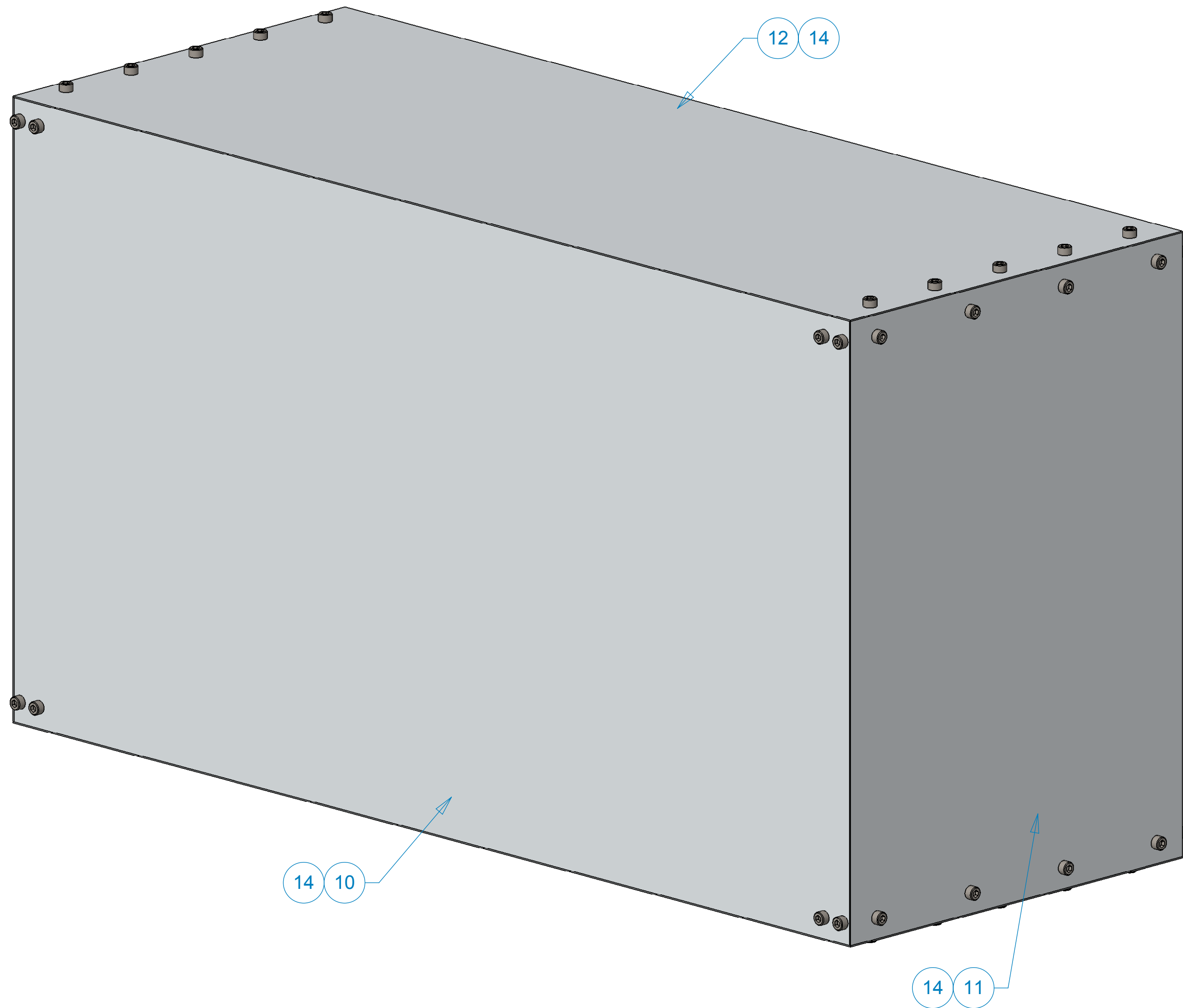
C

B

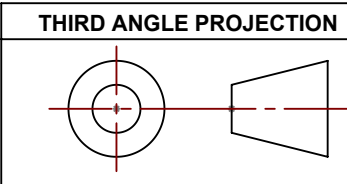
A



STATION 4



STATION STORAGE



THIS DOCUMENT CONTAINS INFORMATION THAT IS THE PROPRIETARY PROPERTY OF HYTEC, INC.  
REPRODUCTION, DISCLOSURE, OR RELEASE TO OTHERS, MANUALLY OR ELECTRONICALLY,  
IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF HYTEC, INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b>	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250			TITLE <b>PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION ASSEMBLY &amp; STORAGE</b>	
FINISH		Designer	Roger L. Smith	3/16/2010	DWG. NO.
PART NO. <b>111-PHX-01-5220-1</b>		Drawn	Roger L. Smith	3/16/2010	SIZE
		Checked	Walt Sondheim	5/27/2010	SHEET NO.
		Engineer	RJ Ponchione	3/16/2010	<b>111-PHX-01-5220 D 3 of 3</b>
		Approved	Walt Sondheim	5/27/2010	REVISION
		SCALE 1:2			